

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	648.4705 Job Sheet 196402 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: 648.4705 Job Qty: 1 pcs		
Part Name: C60 Overhaul Provisions 		
Part Weight: 0 lbs Job Created: 6/12/19 Due Date: 7/5/19 Type: <u>SOLD</u> Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD Ship Via:	Status: New Job Tracking No: Created By: Jennifer Renwick Description: order 17032	Priority: Medium
Bill of Materials		


Container No: S194154

Part: 648.4705
Job No: 196402
Serial No/Batch: S194154
Revision: 3
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/26/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	7/5/19	0.00	1.00	Small Fab - 1		DAS 28 9-89	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
120	QC 4	1 pcs	7/5/19	0.00	0.00	QC 4 - 28		Smb 19/6/26	
						QC 4 - 58			
						QC 4 - 69			
						QC 4 - 9			
						QC 4 - 46			
						QC 4 - 68			
						QC 4 - 72			
130	Packaging 3-1 - Stock - B4B	1 pcs	7/5/19	0.00	0.00	Packaging 3 - 1 - B4B		Smb 19/6/26	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 6 - B4B			
						Packaging 3 - 7 - B4B			
						Packaging 3 - 8 - B4B			
						Packaging 3 - 9 - B4B			
						Packaging 3 - 10 - B4B			
						Packaging 3 - 11 - B4B			
						Packaging 3 - 12 - B4B			
						Packaging 3 - 13 - B4B			
						Packaging 3 - 14 - B4B			
						Packaging 3 - 15 - B4B			
						Packaging 3 - 16 - B4B			
						Packaging 3 - 17 - B4B			
						Packaging 3 - 18 - B4B			
						Packaging 3 - 19 - B4B			
						Packaging 3 - 20 - B4B			
						Packaging 3 - 21 - B4B			
						Packaging 3 - 22 - B4B			
						Packaging 3 - 23 - B4B			
						Packaging 3 - 24 - B4B			
						Packaging 3 - 25 - B4B			
						Packaging 3 - 26 - B4B			
						Packaging 3 - 27 - B4B			
						Packaging 3 - 28 - B4B			
						Packaging 3 - 29 - B4B			
						Packaging 3 - 30 - B4B			
						Packaging 3 - 31 - B4B			
						Packaging 3 - 32 - B4B			
						Packaging 3 - 33 - B4B			
						Packaging 3 - 34 - B4B			
						Packaging 3 - 35 - B4B			
						Packaging 3 - 36 - B4B			
135	DC - 1 - B4B	1 pcs	7/5/19	0.00	0.00	DC - 1 - B4B		JUN 26 2019	
						DC - 2 - B4B			
140	QC 21 - FG	1 pcs	7/5/19	0.00	0.00	QC 21 - FG - 21		JUN 26 2019	
						QC 21 - FG - 70			
						QC 21 - SA - 53			

Part Op 100 - (Small Fab) Pick bag and tag
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: CARTX)
 135 - (Document Control) Supply owner's & overhaul procedures manual
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	100-Small Fab - 1	5048557
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	100-Small Fab - 1	5139122
600.1309-A	Label	1 pcs (1 ea)	100-Small Fab - 1	5136710
600.1312	Caution Sticker	1 pcs (1 ea)	100-Small Fab - 1	5098056
AN4-23A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	5123434
AN5-21A	Bolt	4 Ea (4 ea)	100-Small Fab - 1	5097081
C2-14-2	Label Rivets	2 Ea (2 ea)	100-Small Fab - 1	5040661
C45-11-2	Locating Pin	2 Ea (2 ea)	100-Small Fab - 1	5175994
C45-12-1	Lock Bushing	2 pcs (2 ea)	100-Small Fab - 1	5179711
C45-12-6 P	Retaining Ring	2 Ea (2 ea)	100-Small Fab - 1	5029303
C45-13-1	Keeper Bushing	2 pcs (2 ea)	100-Small Fab - 1	5182323
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	100-Small Fab - 1	5040660
C45-13-5	Keeper Spring	1 pcs (1 ea)	100-Small Fab - 1	5172439
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	100-Small Fab - 1	5091768
C45-3-2-1	Snap Ring	2 Ea (2 ea)	100-Small Fab - 1	5097898
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	100-Small Fab - 1	5114803
C45-3-5	Teflon Spacer	2 Ea (2 ea)	100-Small Fab - 1	5097745
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	100-Small Fab - 1	5078570
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	100-Small Fab - 1	5182358
C45-3-9	Lever Spring	1 pcs (1 ea)	100-Small Fab - 1	5089520
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	100-Small Fab - 1	5150678
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	100-Small Fab - 1	5040657
C45-7-1	LOADBEAM BUMPER	1 pcs (1 ea)	100-Small Fab - 1	5177835
C45-7-2	Lock Bumper	2 pcs (2 ea)	100-Small Fab - 1	5179118
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	100-Small Fab - 1	5171779
C60-10-2	Lock Spring	1 pcs (1 ea)	100-Small Fab - 1	5047163
C60-3-1	Radial Bearing	2 Ea (2 ea)	100-Small Fab - 1	5100180
MS21044N5	Nut	4 Ea (4 ea)	100-Small Fab - 1	5192486
MS27039-4-08	Screw	1 Ea (1 ea)	100-Small Fab - 1	5039330
NAS1149F0463P	Washer	3 Ea (3 ea)	100-Small Fab - 1	5097088
NAS1149F0563P	Washer	8 Ea (8 ea)	100-Small Fab - 1	5184942

Master Unit:
010620

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	188-FPSS-1/4-20-3/8	2	62	0
	188-FSCS-1032-5/8	4	115	0
	600.1309-A	1	82	0
	600.1312	1	16	0
	AN4-23A	2	647	0
	AN5-21A	4	304	0
	C2-14-2	2	138	0
	C45-11-2	2	33	0
	C45-12-1	2	50	0
	C45-12-6	2	104	0
	C45-13-1	2	22	0
	C45-13-2	2	48	0
	C45-13-5	1	97	0
	C45-3-12	1	71	0
	C45-3-2-1	2	81	0
	C45-3-4-1	4	97	0
	C45-3-5	2	91	0
	C45-3-8A	1	15	0
	C45-3-8B	1	32	0
	C45-3-9	1	17	0
	C45-4-1	2	12	0
	C45-5-1	1	34	0
	C45-7-1	1	23	0
	C45-7-2	2	28	0
	C45-8-4	1	9	0
	C60-10-2	1	35	0
	C60-3-1	2	50	0
	MS21044N5	4	25	0
	MS27039-4-08	1	209	0
	NAS1149F0463P	3	264	0
	NAS1149F0563P	8	355	0

Part Specifications

Specifications could not be found.

Plex 6/12/19 1:39 PM Dart.Renwick.Jennifer